



KF25 Flange x4

Pre-existing holes $\phi 12 \times 10$

M10 Through hole x4

M12 Thread x4

Pre-existing groove

Pre-existing holes $\phi 12 \times 10$

Pre-existing groove

Vacuum interface

Unit: mm

Note:
Unless otherwise specified

- Tolerance: 2PL ± 0.005
- Edge: 0.4 x 45°
- Inside cor rad: 0.4

Dept. ISAPS	Technical reference	Created by Po-Yu Chang 2020/6/3	Approved by
		Document type	Document status
		Title ST10_Spherical Tokamak TopPlate_KF25x4	DWG No. PGS202006002_CPU
Rev. B	Date of issue 2020/6/4	Sheet 1/1	